# Panasonic ideas for life



Matsushita

Programmable Controller FP-e

# The universal compact PLC

Do this, do that, do everything.

# All in One!



# 3-color Display

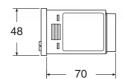
Simple characters and numerical values can be displayed. Simple messages as well as timer/counter settings and elapsed values can also be displayed.

# Built-in operation switch

Setting values can be changed. The operation switch can also be used as an input.

### Compact

Panel mountable, little space is taken up on the control panel. The size is only  $48 \times 48 \times 70$  mm (behind faceplate).



- Matches FP0 intelligence (equivalent to FP0-C14)
- Panel mounted type

   (in accordance with IP66,
   IEC standard)

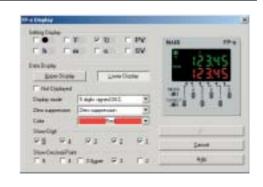
To match panel design, a black faceplate is available.



# Same programming tools used as with the FP Series

## One programming software for all PLC types

Programming software and cables are common for all FP Series PLCs, so that any program created for the FP Series can be used by the FP-e as well. FPWIN Pro Ver.5 and FPWIN GR from Ver.2.3 offer a dialog to configure the screen display of the FP-e easily. You can check the result of the configuration directly with the display in the dialog.



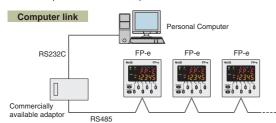


# Optimised for a wide range of applications

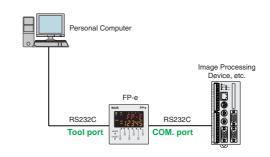
# Equipped with RS485 and RS232C interfaces

#### Up to 99 computer link stations are possible with RS485. (RS485 type)

Up to 32 computer link stations are possible using a C-NET adaptor and up to 99 are possible using a commercially available adaptor. You can easily monitor operation status or perform control.



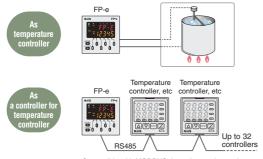
### With RS232C, communication with up to two ports is possible. (RS232C type)



## Can even handle temperature control

# Two-point K-type thermocouple (-30 to 300°C) connection is possible. (equipped with thermocouple input)

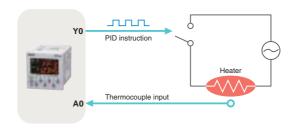
Can be used in place of a temperature controller or used to control them.



\*Compatible with MODBUS, it can be used as a slave.

#### PID instruction function

High-performance temperature control can be achieved with PID instruction.

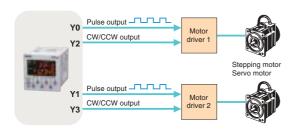


### Equipped with high-speed counter for support of 2-axis independent positioning

### Pulse output function

The unit comes equipped with 2 channels for pulse output of up to 10 kHz pulses.

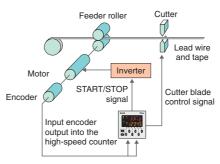
Since these two channels can be separately controlled, the FP-e is also suitable for 2-axis independent positioning.



#### High-speed counter function

In single phase, the 4-channel total is 10 kHz, and in 2-phase the 2-channel total is 2 kHz total speed, making the FP-e suitable for inverter control, etc.

(One half for the type with thermocouple input.)



# **FP-e Control Units**

# Decisive advantages in its class

# FP-e Control Unit

New Age, Advanced Controller! Timer, Counter, Hour Meter, Temperature Controller and PLC in one Unit



#### **■** Type

Name	Туре	Calendar timer	Thermocouple input	COM. port	Product No.
	Standard type (RS232C)	Not available	Not available	RS232C	AFPE224300
FP-e	Calendar timer type (RS232C)	Available	Not available	RS232C	AFPE224305
control	Thermocouple input type (RS232C)	Available	Available	RS232C	AFPE214325
unit	Standard type (RS485)	Not available	Not available	RS485	AFPE224302
	Thermocouple input type (RS485)	Not available	Available	RS485	AFPE214322

#### ■ Features

### 1. 5-character, 2-line, 3-color Display Simple characters and numerical values can be displayed. Simple error messages as well as operation instructions and

timer/counter set values can be displayed.

#### 2. Front Operation Switch

Timer/Counter set values can be changed using front operation switches. The switches can also be used as input switches (X30 to X3F), so you need not install external switches.

#### 3. Equivalent to FP0-C14 Intelligence of Small PLCs

In addition to the functions of programmable controller FP0, pulse output and high-speed counter functions can be used. The unit comes equipped with a tool port, and COM. port (RS232C/RS485) for communication.

### 4. Easy Programming Using Wizard

Screen display instructions can be easily created using a programming tool wizard in FPWIN GR Ver. 2.3. or FPWIN Pro Ver. 5.0.

#### 5. Smooth Debugging

Monitoring memory area data and the I/O status facilitates debugging using the R (register) and I (I/O monitor) display modes.

#### 6. Panel Mounted Type

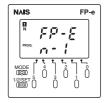
The front of a unit is water-proof (in accordance with IP66, IEC standard).

#### ■ Display modes and functions



# N mode

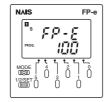
(Normal mode)



Displays characters and numerical values, numerical data can be changed.

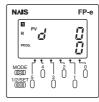


#### S mode (Switch mode)



Can also display characters and numerical values. Operation switches can be used as inputs.

#### R mode (Register mode)

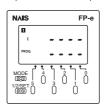


Operation memory in the controller can be monitored and its data changed.



# I mode

(I/O monitor mode)



I/O status (X, Y) in the controller can be monitored.



# Specification table

### **■** Performance specifications

Model		AFPE224300 Standard type	AFPE224302 Standard type	AFPE224305 Calendar timer type	AFPE214325 Thermocouple input	AFPE214322 Thermocouple input	
Item		(RS232C)	(RS485)	(RS232C)	type (RS232C)	type (RS485)	
Programming method/Control method		Relay symbol/Cyclic or	peration				
Number of Control unit		14 points [Input: 8, Ou	tput: 6 (Tr. NPN: 5/Ry:	1)]	12 points [Input: 6, Out	put: 6 (Tr. NPN: 5/Ry:	
controllable I/O points Front switch input			8 points				
Program memory Built-in memory			Built-in EEP-ROM				
Progran	m capacity		2,720 steps				
Numbo	r of instruction	Basic	83				
Number	i oi iristruction	High-level	117				
Operation	on speed		0.9 μs/step (Basic inst	ruction)			
I/O upda	ate and Base tim	ne	Typical 2 ms				
Internal relay (D)		1,008 points (R0 to R62F)					
Special internal relay (R)			64 points (R9000 to R9	903F)			
						nts, C100 to C143 Note 1)	
tion m points				ms, 100 ms, 1 s): sele	cted by instruction		
Operation poin Memory	Data register Special data		1,660 words (DT0 to D				
ped lem	Special data	register (DT)	112 words (DT9000 to	D19111)			
	1	ers (IX. IY)	2 points				
	ntial points	. (1100)	Unlimited number of po	oints			
	control relay poi		32 points				
	r of labels (JP ar	nd LOOP)	64 labels				
	r of step ladders		128 stages				
	r of subroutines		16 subroutines	0. (-11.4)			
	r of interrupt prog	grams	7 programs (external:	. ,			
Self-dia	agnostic function		Watchdog timer, progra	am syntax check, etc.			
Clock/calendar function Note 2)		Note 2)	Not available		Available (year, month, day, hour, minute, second and day of week). However, this can only be used when a battery has been installed.		Not available
Battery life		Not available		220 days or more (act approx. 870 days (25' replacement interval: when no power is sup	°C). (Periodic 1 year). (Value applies	Not available	
	atch input		6 points in total (X0 an	d X1: 50 μs, X2 to X5:		,	
Interrup			RS232C	RS485		D00000	D0 105
	oort Note 3)			HS485	RS232C	RS232C	RS485
Constar	cal interrupt		0.5 ms to 30 s Available				
			Available				
Passwo	ora			n/auhtraction (1 phace)	Note 4) Input points	1 oh (Mov.)	
High-speed counter function		Counter mode: Addition/subtraction (1-phase) Note 4) - Input points: 4 ch. (Max.)  - Max. speed: 10 kHz (total of 4 ch.) : 5 kHz (total of 4ch.)  - Input contact: X0: count input (ch. 0), X1: count input (ch. 1), X2: reset input Note 5)  X3: count input (ch. 2), X4: count input (ch. 3), X5: reset input Note 5)					
7 1191	. speed dounter		- Min. input pulse width: X0 and X1: 50 μs (10 kHz) X0 and X1: 100 μs (5 kHz)				
۲ Th	e combinations	1-phase × 2 ch.	X3 and X4: 100 µs (5kHz)  Counter mode: 2-phase/individual/direction decision (2-phase) - Input points: 2 ch (Max.)				
용 and	2-phase × 1 ch.	are also possible	<u> </u>				
≦ for ti	he high-speed co	ounter.	- Max. speed: 2 kHz (total of 2 ch.) : 1 kHz (total of 2ch.) : 1 hyut contact: X0: count input (ch. 0), X1: count input (ch. 0), X2: reset input				
			X3: count input (ch. 2), X4: count input (ch. 2), X5: reset input				
Special		- Min. input pulse width: X0 and X1: 50 μs (10 kHz) X3 and X4: 100 μs (5 kHz) X3 and X4: 100 μs (5 kHz)					
Puls	se	Output points		Y0 and Y1) (No interpo	lation function)		
	out function	Output frequency	40 Hz to 10 kHz (Y0/Y1: 1-point) Note 6) 40 Hz to 5 kHz (Y0/Y1: 2-point) 40 Hz to 5 kHz (2-point)				
DIAM	M output	Output points	2 points (Y0 and Y1)				
func		Output frequency	, , ,	1 kHz Duty 0 1 9/4	000%		
S Time		Output frequency	Frequency: 0. 15 Hz to 1 kHz Duty: 0.1 % to 99.9 %  Non-hold type: (all points)				
Cou		Non-hold type	From set value to C13				
		Hold type	4 points (elapsed value				
Counter Hold type 4 points (elapsed values) C140 to C143  Non-hold type 976 points (R0 to R60F) 61 words (WR0 to WR60)							
	rnal relay		32 points (R610 to R62	<del>, , , , , , , , , , , , , , , , , , , </del>			
Data		Hold type	1,652 words (DT0 to D		.U VVIIOZ)		
Data register		Non-hold type					
		Hold type	8 words (DT1652 to D	1 1038)			

Note 1) The proportion of timer points to counter points can be changed using a system register.

Note 2) Precision of calendar timer:

- At 0°C/32°F, less than 200 seconds of error per month
- At 25°C/17°F, less than 200 seconds of error per month
- At 55°C/13°F, less than 240 seconds of error per month
- At 55°C/13°F, less than 240 seconds of error per month

Note 3) When using the COM. port for communication, retransmission is recommended.
The RS232C driver IC for the COM. port conforms completely to ElA/TIA-232E and
CCITT V. 28 standards

Note 4) The max. counting speed (10 kHz) is the counting speed with a rated input voltage of 24 V
DC and an ambient temperature of 25°C. The counting speed (frequency) will decrease depending on the voltage and temperature.

Note 5) If the unit is equipped with both reset inputs X0 and X1, X2 serves as the reset input for X1. If X3 and X4 are used, X5 serves as the reset input for X4.

Note 6) When the positioning control instruction "F168" is performed, the maximum output frequency is 9.5 kHz.

Note 7) The program, system registers and the hold type area (internal relay, data register, and timer/counter) are backed up by the built-in EEP-ROM.

When a battery is replaced with a new one in the FP-e unit with a calendar timer function, settings can be changed without installing a battery. The data cannot be stored even when the settings are changed using the system register.

Note 8) F180 (SCR) and F181 (DSP) instructions are supported from Control FPWIN GR Ver. 2.2. and FPWIN Pro V 4.1.



# Technical data

### **■** General specifications

Item	Description				
Rated voltage	24 V DC				
Operating voltage range	21.6 to 26.4 V DC				
Allowed momentary power off time	10 ms				
Ambient temperature	0 to +55°C				
Storage temperature	-20 to +70°C				
Ambient humidity	30 to 85%RH (non-condensing)				
Storage humidity	30 to 85%RH (non-condensing)				
	Input terminals (COM, X0 to Xn) Output terminals (Y0 to Y4)  Power supply terminal, Function earth Input terminal (A0, A1) COM. (RS232C) terminal	500 V AC for 1 minute			
Breakdown voltage	Output terminal (Y5)  Power supply terminal, Function earth Input terminal (COM, X0 to Xn, A0, A1) COM. (RS232C) terminal	1500 V AC for 1 minute			
	Input terminals (COM, X0 to Xn)  Output terminals (Y0 to Y4)	500 V AC for 1 minute			
Insulation resistance	Input terminals (COM, X0 to Xn) Output terminals (Y0 to Y5)  Power supply terminal, Function earth Input terminal (A0, A1) COM. (RS232C) terminal	Min. 100 M (measured with 500 V DC)			
	Input terminals (COM, X0 to Xn)  Output terminals (Y0 to Y5)				
Vibration resistance  10 to 55 Hz, 1 cycle/min. Double amplitude: 0.75 mm, 10 min. on X, Y, and Z axes					
Shock resistance 98 m/s² or more, 4 times on X, Y, and Z axes					
Noise resistance 1000V (p-p) with pulse widths 50 ns and 1 µs (based on in-house measurements)					
Operating condition	Free from corrosive gases and excessive dust				
Current consumption	200 mA or less (24 V DC)				
Protection	IP66-compliant front section (Only when a rubber packing is used.)				
Mass Approx. 130 g					

#### ■ DC input specifications (X0 to X7)

Item		Description		
Number of input		8 points (6 points for thermocouple input type)		
Insulation m	ethod	Optical coupler		
Rated input	voltage	24 V DC		
Operating v	oltage range	21.6 to 26.4 V DC		
Rated input	current	Approx. 4.3 mA		
Input points per common		8 points/common (6 points/common for thermocouple input type) Either the positive or negative of the input power supply can be connected to common terminal.		
ON voltage/	ON current	19.2 V or less/4 mA or less		
OFF voltage	e/OFF current	2.4 V or more/1 mA or more		
Input imped	ance	Approx. 5.1 k (X0, X1) Approx. 5.6 k (X2 to X7)		
		50 μs or less (X0, X1) Note 1)		
	OFF to ON	100 μs or less (X2 to X5) Note 1)		
Response		2 ms or less (X6, X7)		
time	ON to OFF	50 μs or less (X0, X1) Note 1)		
		100 μs or less (X2 to X5) Note 1)		
		2 ms or less (X6, X7)		
Operating mode indicator		LCD display (I/O monitor mode)		

X0 through X5 are inputs for the high-speed counter and have a fast response time. If used as normal inputs, you should insert a timer in the program as chattering and noise may be interpreted as an input signal. Also, the above specifications apply when the rated input voltage is 24V DC and the temperature is 25°C. Note 1)

### **■** Thermocouple input specifications

Item	Description	
Number of input	2 points (CH0: WX1, CH1: WX2)	
Temperature sensor type	Thermocouple type K	
Input range	-30.0 to 300.0°C *1) (-22 to 572°F)	
Accuracy	±0.5%FS±1.5°C (FS = -30 to 300°C)	
Resolution	0.1°C	
Conversion time	250 ms/2CH *2)	
Insulation method	Between internal circuit and thermocouple input circuit: noninsulated *3) Between CH0 and CH1 of thermocouple input: PhotoMOS insulation	
Detection function of wire disconnection	Available	

- 1) Temperature can be measured up to 330°C (626°F). When the measured temperature exceeds 330°C (626°F) or the thermocouple wiring is disconnected, "K20000" is written
- to the register.

  2) Temperature conversion for thermocouple input is performed every 250 ms. The conversion data is updated on the internal data register after the scan is completed.

  3) The internal circuit and thermocouple input circuit are not insulated. Therefore, use the nongrounding type thermocouples and sheath tubes.



# Technical data

#### **■** Transistor NPN output specifications (For Y0 to Y4)

(FOI 10 to 14)				
Item		Description		
Insulation method		Optical coupler		
Output type		Open collector		
Rated load voltage		5 to 24 V DC		
Operating load volta	age range	4.75 to 26.4 V DC		
Max. load current		0.5 A		
Max. surge current		1 A		
Output points per co	ommon	5 points/common		
OFF state leakage	current	100 μA or less		
ON state voltage dr	ор	1.5 V or less		
Response	OFF to ON	50 μs or less (For Y0 and Y1), 1 ms or less (For Y2, Y3 and Y4)		
time	ON to OFF	50 µs or less (For Y0 and Y1), 1 ms or less (For Y2,Y3 and Y4)		
External power	Voltage	21.6 to 26.4 V DC		
supply (For driving internal circuit)	Current	6 mA/point (For Y0 and Y1) 3 mA/point (For Y2, Y3, and Y4)		
Surge absorber		Zener diode		
Operating indicator		LCD display (I/O monitor mode)		

# ■ Relay output specifications

Item		Description	
Output type		Normally open (1 Form A)	
Rated control capacity		2 A 250 V AC, 2 A 30 V DC	
Output points per common		1 point/common	
Response time	OFF to ON	Approx. 10 ms	
nesponse une	ON to OFF	Approx. 8 ms	
Life time	Mechanical	Min. 2 × 10 <sup>7</sup> operations	
Life tillle	Electrical	Min. 10 <sup>5</sup> operations (resistive load)	
Surge absorber		None	
Operating indicator		LCD display (I/O monitor mode)	

#### ■ COM, port communication specifications \*1)

COM. port communication specifications ***			
Item	Description		
COM. port type	RS232C *2)	RS485	
Isolation status with the internal circuit	Non-isolated	Isolated	
Transmission distance	15 m	1200 m	
Baud rate *3)	300, 600, 1200, 2400, 4800, 9600, 19200 bit/s *4)		
Communication method	Half-duplex		
Synchro system	Synchronous communication method		
	Stop bit: 1 bit/2 bit		
	Parity: Not available/Available (Odd number/Even number)		
Transmission format	Data length 7 bit/8 bit		
	Beginning code: STX available/STX not available		
	Ending code: CR/CR+LF/not available/ETX		
Data output order	Starting from 0 bits per character		
No. of connected units	— 99 *5) *6)		
Communication mode	General-purpose communication     Computer link		

- \*1) When communicating between FP-e and other devices, it is recommneded to perform resend processing.

  \*2) For RS232C wiring, be sure to use shielded wires for higher noise immunity.

  \*3) Set the baud rate of RS485 with the FP-e system register and FP-e internal switch. Set the baud rate of RS232C with the FP-e system register.

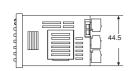
  \*4) When sending a command from the FP-e is completed in RS485 communication, send a response from the receiving device to the FP-e after the following time has elapsed: 9600 bit/s: 2 ms or longer It takes at least 1 scan time (at least 2 ms) for the FP-e to send back a response after received the command.

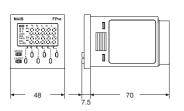
  \*5) When our C-NET Adapter or RS485 device other than recommended is connected in the system, the maximum connection number is limited to 32 units.

  \*6) For a RS485 converter on the computer side, SI-35 (from LINE EYE Co., Ltd.) is recommended.
- recommended. When SI-35 is used in the system, up to 99 units can be connected.

19200 bit/s →9600 bit/s

### **■** Dimensions

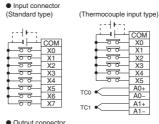


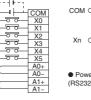


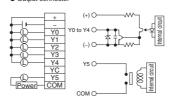


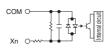
(mm)

#### **■** Wiring diagram

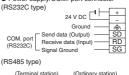


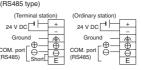






● Power supply/COM. port connector (RS232C type)





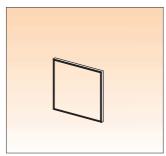
# FP-e Options

#### Options



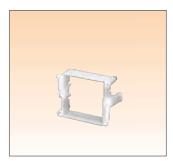
**Backup battery** Included with calendar timer type

Part No.: AFPG804



Rubber gasket Included with unit

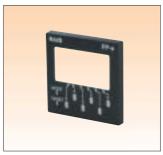
Part No.: ATC18002



Mounting frame

Included with unit

Part No.: AT8-DA4



Panel cover

Color: Black

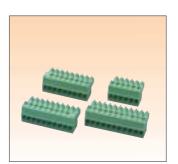
Part No.: AFPE803

(20 sets)



Protective cover

Part No.: AQM4803



Terminal socket set 4 type sockets, additional part

Part No.: AFPE804



Programming tool software

#### Programming tool software **Control FPWIN Pro**

Part No.: FPWINPROSEN5 (Small version, English manual) FPWINPROSFR5 (Small version, French manual) FPWINPROSDE5 (Small version, German manual) FPWINPROFEN5 (Full version, English manual) FPWINPROFFR5 (Full version, French manual) **FPWINPROFDES** (Full version, German manual)

## Control FPWIN GR

Part No.: FPWINGRF2 (Full version)

Programming cable Part No.: AFC8513

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Josef Madersperger Straße 2, A-2362 Biedermannsdorf, Tel. (0 22 36) 2 68 46, Fax (0 22 36) 4 61 33, www.matsushita.at

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Matsushita Electric Works Deutschland GmbH Rudolf-Diesel-Ring 2, D-83607 Holzkirchen, Tel. (08024) 648-0, Fax (08024) 648-555, www.matsushita.de

Irish Branch Office, Waverley, Old Naas Road, Bluebell, Dublin 12, Republic of Ireland, Tel: (01) 4600969, Fax: (01) 4601131, www.matsushita.ie

Via del Commercio 3-5 (Z.I. Ferlina), I-37012 Bussolengo (VR), Tel. (045) 6752711, Fax (045) 6700444, www.matsushita.it

Portuguese Branch Office, Avda 25 de Abril, Edificio Alvorada 5ºE, 2750-512 Cascais, Portugal, Tel. (21) 4828266, Fax (21) 4827421

Sjöängsvägen 10, 19272 Sollentuna, Sweden, Tel. (08) 59476680, Fax (08) 59476690, www.matsushita.se

Parque Empresarial Barajas, San Severo 20, 28042 Madrid, Tel. (91) 3293875, Fax (91) 3292976, www.matsushita.es

Grundstrasse 8, CH-6343 Rotkreuz, Tel. (041) 7997050, Fax (041) 7997055, www.matsushita.ch

Sunrise Parkway, Linford Wood East, Milton Keynes, MK14 6LF, England, Tel. (01908) 231555, Fax (01908) 231599, www.matsushita.co.uk

### North & South America

**USA Aromat Corporation Head Office USA**  629 Central Avenue, New Providence, N.J. 07974, Tel. 1-908-464-3550, Fax 1-908-464-8513, www.aromat.com

#### Asia

Japan

Singapore

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Matsushita Electric Works Ltd.

Matsushita Electric Works (Asia Pacific) Pte. Ltd.

2013, Beijing Fortune, Building No. 5, Dong San Huan Bei Lu, Chaoyang District, Beijing, Tel. 86-10-6590-8646, Fax 86-10-6590-8647 Rm1601, 16/F, Tower 2, The Gateway, 25 Canton Road, Tsimshatsui, Kowloon, Hong Kong, Tel. (852) 2956-3118, Fax (852) 2956-0398 1048 Kadoma, Kadoma-shi, Osaka 571-8686, Japan, Tel. 06-6908-1050, Fax 06-6908-5781, www.mew.co.jp/e-acg/ 101 Thomson Road, #25-03/05, United Square, Singapore 307591, Tel. (65) 6255-5473, Fax (65) 6253-5689